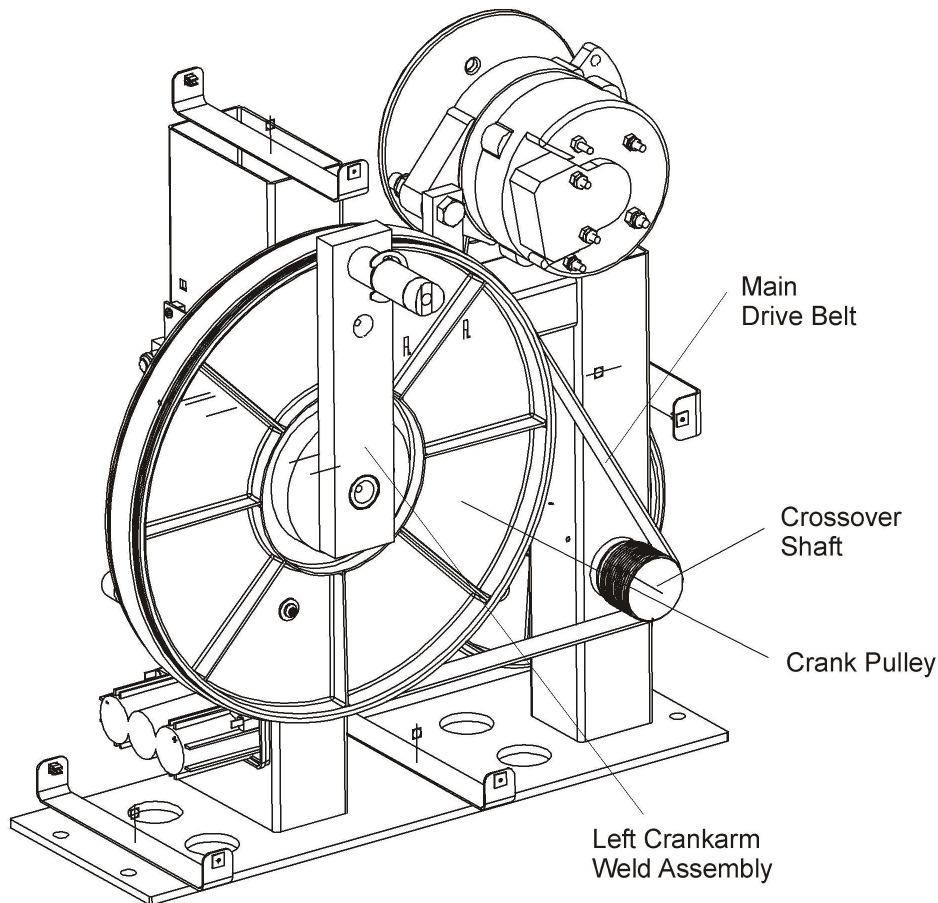


Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi

How To... Replace the Main Drive Belt

Special Service Tools Required: NONE



1. Remove the Main Shrouds. See "How To..." in this section.
2. Remove the Left Outer Link Cover. See "How To..." in this section.
3. Remove the Outer Lever Joint and Rocker Arm Cover on right Pedal Lever Assembly. See "How To..." in this section.
4. Remove the Right Pedal Lever Assembly. See "How To..." in this section.
5. Remove the Right Crankarm Cover. See "How To..." in this section.
6. Walk the Main Drive Belt off the Crossover Shaft, and remove the Main Drive Belt from unit.
7. Install the new Main Drive Belt in reverse order by installing the belt around the Crossover shaft first and then walking it onto the Crank Pulley.